

5/05

SPLIT

DART AEROSPACE LTD	Work Order:	22123A
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	43 <del>500</del> Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.01.03	500
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	BZ1202	05.03.14	500
3	PG	Machine as per Follo FA369 and Dwg D3235 Identify as D3235-1	u	05.03.03	500
4	QC2 RG	Inspect parts as they come off the CNC machine Receive + Inspect for transit damage	CY	05/03/14	43
5	MV	Deburr and Tumble	NIA	u	43
6	QC3	Second check Inspect dimensions	JP	05.03.14	43
7	FP	Acid etch and Alodine as per QSI 005 4.1	JK	05/03/14	43
8	QC5	Inspect Acid etch	JK	05.03.14	43
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	JK	05.03.15	43
10	QC3	Inspect Powder Coat	CY	05/03/15	43
11	QC5	Inspect work to Step 10	N/A		
12	ST	Identify and Stock	CY	05/03/15	43
13	AC	Cost / part <u>14.40</u>	JK	05/03/16	43
14	DC	Close W/O <u>14.40</u> Inspect Level 21	KJ	05.03.18	43

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	04.04.22

RELEASED

04.04.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

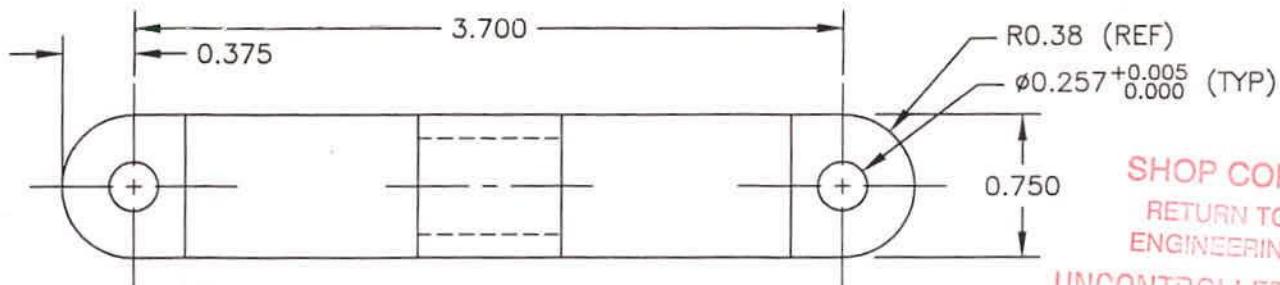
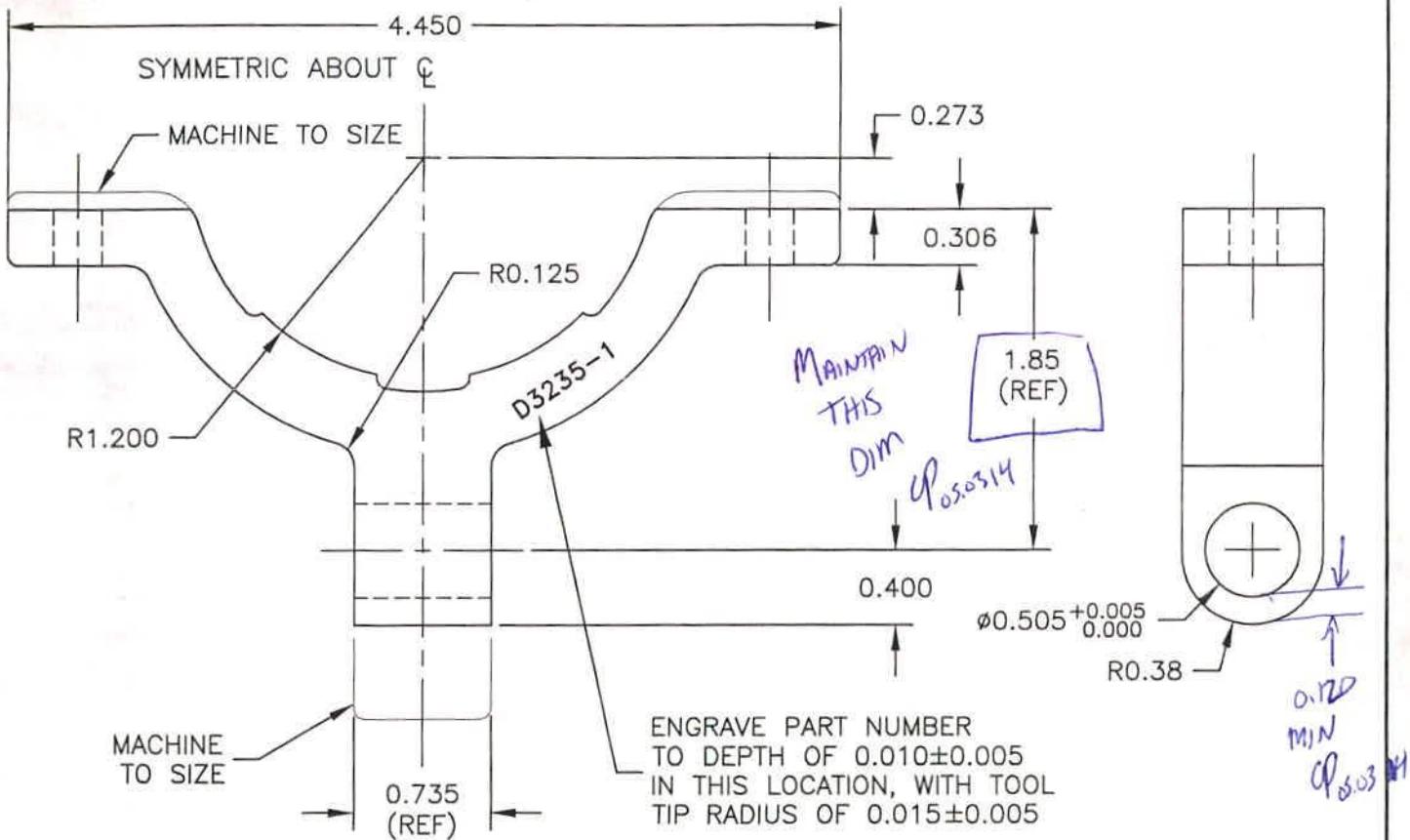
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**COPY ISSUED  
0

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	✓	APPROVED	✓	DRAWING NO. D3235
DATE	04.03.02	TITLE	MOUNTING LUG	REV. A SHEET 1 OF 1
				SCALE 1:1
A	04.03.02	NEW ISSUE		

**RELEASED**  
040405-1**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000–0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

**WORK ORDER**NO. 22123

## Job Costing Report

Dart Aerospace Ltd.  
HawkesburyDec 20, 2004  
09:28 am

Work Order No : 0022123  
 Project Name : D3235-1  
 Project For : WK505  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3235-1  
 Description : Mounting Lug  
 Manufactured : Yes  
 Amount Req'd : *400 u*  
 Amount Done : 0  
 Start Date : 12-20-04  
 Est Finish Date : 02-05-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :  
 Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00	0.00	0.00
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00	0.00	0.00
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00	0.00	0.00
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00	0.00	0.00
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00	0.00	0.00
Misc.	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	0.00	0.00	0.00	0.00	0.00
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Total Cost	0.00	0.00	0.00	0.00	0.00
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00